

## CE 329 Class 39 Worksheet

The age function for a laboratory reactor has been measured and found to obey the equations given below, with times in ks. Calculate the average residence time in the reactor and then use a segregated flow model to find the conversion for the first order reaction  $A \rightarrow P$  if the rate constant is  $0.8 \text{ ks}^{-1}$  and the reactor is isothermal.

$$0 < t < 0.4 \quad F_1(t) = 0$$

$$t > 0.4 \quad F_2(t) = 1 - \exp(-1.25(t-0.4))$$

1. The problem statement provides the age function. we will also need the age distribution function. Generate the age distribution function for this problem by differentiating the age function.

$$dF = \left( \frac{dF}{d\lambda} \right) d\lambda$$

2. The age function must be properly normalized before it can be used to model a reactor. Check that the age function for this problem is properly normalized.

$$\int_0^1 dF = \int_0^{\infty} \left( \frac{dF}{d\lambda} \right) d\lambda = 1$$

3. Calculate the average residence time using the age distribution function.

$$\bar{t} = \int_0^1 \lambda dF = \int_0^{\infty} \lambda \left( \frac{dF}{d\lambda} \right) d\lambda = 1$$

4. The average conversion can be calculated from the age distribution function. To do so the conversion in a perfectly mixed fluid element (i. e. in a batch reactor) as a function of reaction time is needed. Write a batch reactor mole balance on species A using the rate expression given in this problem, solve it by separation of the variables and integration and use the result to write an expression for the conversion of A in a fluid element as a function of reaction time.

5. Use the expression from step 4 to calculate the average conversion using the residence time distribution.

$$\bar{f}_A = \int_0^1 \lambda dF = \int_0^{\infty} f_A \left( \frac{dF}{d\lambda} \right) d\lambda = 1$$